





## TECHNICAL SPECIFICATION

Model: ACWC-024-Q-EXCH<sup>1</sup>-\_\_<sup>2</sup>-\_\_<sup>3</sup>-2<sup>4</sup>

## **Description:**

Single stage air-cooled portable water chiller system. System capacity indicated on table is the approximate BTU/hr based on a leaving fluid temperature of 50°F with an ambient air temperature of 95°F.

CAPACITY	24,000 BTU /HR								
±5% AT 50° LCV									
COMPRESSOR /	HERMETIC SCROLL / R-410A								
CONDENSER FA	1 / 1920 CFM								
CONDENSER CO	COPPER TUBE / ALUMINUM FIN								
EVAPORATOR/I	STAINLESS STEEL / COPPER BRAZED								
FLUID CONNEC	1" MNPT (IN/OUT)								
<b>ELECTRICAL:</b>	V - Ø - HZ	COMP RLA / LRA		FAN FLA	PUMP FLA	MCA	MOCP		
- 2	230 - 1 - 60	11.2	60.8	0.7	6.6	21.3	30		
PUMP HP / OUTPUT		1.0 HP / 30 GPM @ 30 PSI							
TANK SIZE / CONSTRUCTION		25 GALLON / 304 STAINLESS STEEL TANK WITH LID							
DIMENSIONS	42" L x 32 ½" W x 51 ½" H								
WEIGHT (APPR	350 LBS								

Note: All specifications subject to change without notice. Specify voltage and ambient condition upon ordering. MCA: Minimum circuit amps per UL 1995. MOCP: Maximum overcurrent protective device per UL 1995.

## **STANDARD FEATURES:**

- Controls: Electronic programmed temperature controller with constant (set point & process) temperature readout.
- **Refrigeration Components:** Efficient scroll compressors, sight glass/moisture indicators, balanced port expansion valves, filter drier, pump down valves, fan cycling head pressure controls.
- **Process Fluid Components:** Bronze "Y" strainer with 20 mesh stainless steel screen. Pumps are stainless steel centrifugal. Tanks are insulated with shoe box lid, fill port, and level sight glass. Portable systems will include a bypass flow valve.
- **Safety Controls:** High and low refrigerant pressure, high and low fluid temperature, freeze, low water flow, overloads for compressor and fan motors, safety fuses or overloads for pump.
- Construction: Welded steel powder coated frame and full metal cabinet, copper piping connections.
- **Warranty:** One year parts / five year compressor.

## **SUITABLE AMBIENT CONDITIONS/FEATURES:**

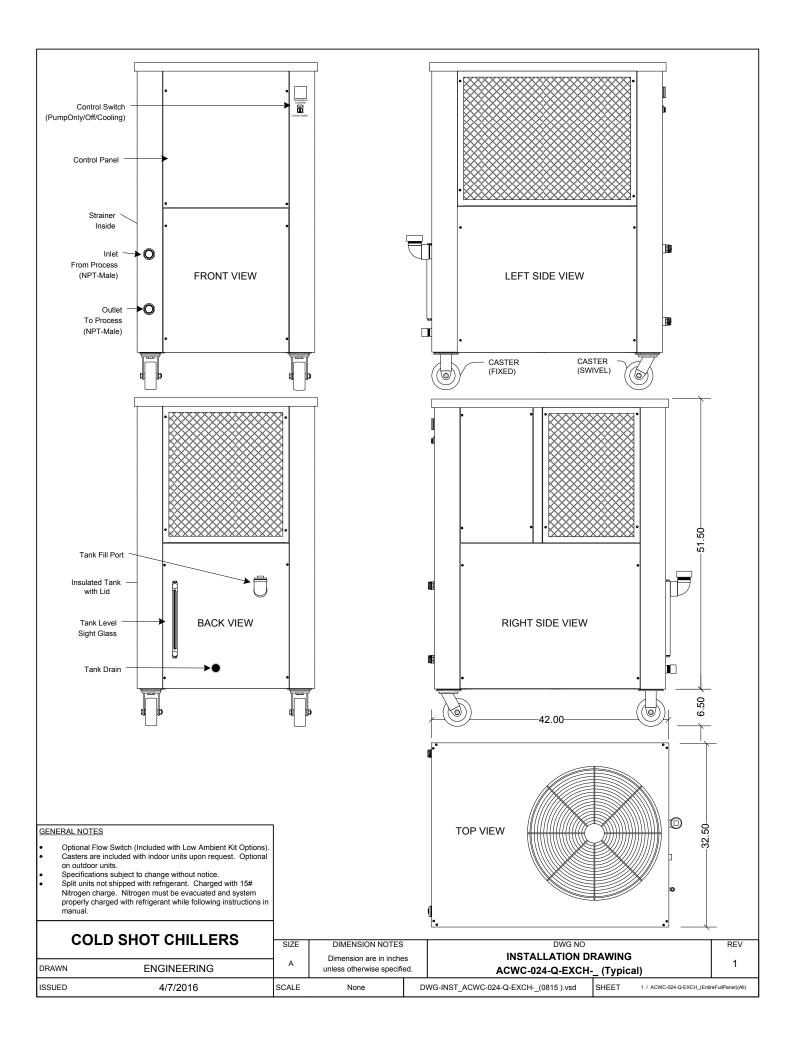
- **IND:** Indoor use only. Casters, optional.
- 40: Suitable for outdoor use with an ambient of 40°F ambient. Casters, optional.
- **0:** Suitable for outdoor use to 0°F ambient. Includes low ambient fan speed controls with (LT) models. Casters, optional.
- **M20:** Suitable for outdoor use to -20°F ambient. Includes with low ambient fan speed controls with hot gas bypass. Casters, optional.

<sup>&</sup>lt;sup>1</sup> Flow Design (\_=Portable, ST=Stationary, RF=Reverse Flow, EXCH=Extra Heat Exchanger, DP=Dual Pump, DR=Dual Return)

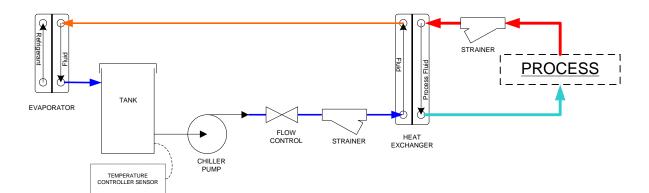
<sup>&</sup>lt;sup>2</sup> Leaving Fluid Temperature (\_=Standard, LT=Low Temperature-specify lowest temperature in °F)

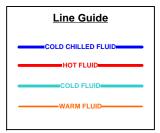
<sup>&</sup>lt;sup>3</sup> Ambient Temperature Conditions (see above)

<sup>&</sup>lt;sup>4</sup> Electrical Power Code (see above)









COLD SHOT CHILLERS			- All designs are subject to change wi notice.  - The diagrams are to be used as a b:						
		SIZE flow diagram only Color Code is for relative tempe comparison.			DESCRIPTION			REV	
DRAWN	ENGINEERING	А	Additional components may be included.     Evaporator may be located in tank.		Typical FLOW OPTIONS for Chiller Circuits				
ISSUED	6/21/2018	SCALE	NTS	DV	VG-CKT_ChillerCircuitFlowOptions-Typical_062218.vsd	SHEET	2 / Heat Exchange	r (EXCH)	